



INSTALLATION MANUAL

ICONIC STEEL SIDING



General Terms and Conditions

This Installation guide is intended to be a guideline for SteeLuxe's LuxePlank and chinking profiles and accessories, but due to limited space we are only showing the more common practices to Installing **SteeLuxe** siding products. If you have any Questions contact **SteeLuxe**, at 330.390.9213

SteeLuxe assumes no responsibility for leaks or damage due to faulty application. for warranty info contact **SteeLuxe**, visit steeluxesiding.com or contact your local dealer.



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Introduction

Welcome to **SteeLuxe**, we commit to a high standard of quality and safety. We offer this guide to ensure best outcomes for **SteeLuxe** siding and trim profiles. May success be yours.

Important Information

This manual is designed as a guide only for installing the specific **SteeLuxe** 10" and 3" profiles. We reserve the right to modify this manual at any time. Questions you have may be directed to your representative. **SteeLuxe** recommends following all your building regulations, codes for your area, and industry best practices. The contractor or installer is responsible to install steel siding safely.



Field Cutting

We recommend using tin snips, or Steel blade in chop saw or sliding compound miter saw. Be sure to remove all chips and slivers that are created by cutting. Failure to do so could result in damage to finish of the metal. Wear appropriate safety gear when cutting.

Touch-Up

If minor scratches or nicks appear during handling or installation of the product, Use paint sold by **SteeLuxe**. Do not paint the whole piece instead apply using a paint pen, Q-tip or a small brush and only apply to scratch or nick where necessary. Apply coats as needed.

INSTALLATION INSTRUCTIONS

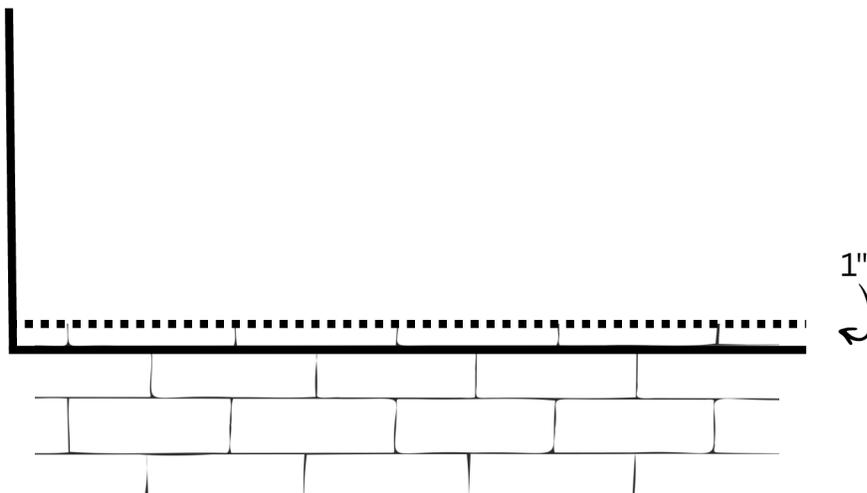
SIDING OR ACCENT WALL APPLICATION.....

1. Establish a Straight, Level line for Wall Height

1.1 This line should be horizontal and level and will be used as a reference for installing a starter strip for (Horizontal Siding), Z-flashing or L-flashing for (Vertical Siding).

1.2 Measure for a consistent wall height by taking measurement from the soffit down to where bottom of siding will be starting at all corners and ensure it is level.

1.3 Measure for height of starter strip or L-flashing and strike a chalk line around entire building ensuring it is level, starter should be installed minimum 1" over sub wall/foundation (blocks) or (concrete). The lowest pre-finished metal surface should be 6" min. above ground.



INSTALLATION INSTRUCTIONS

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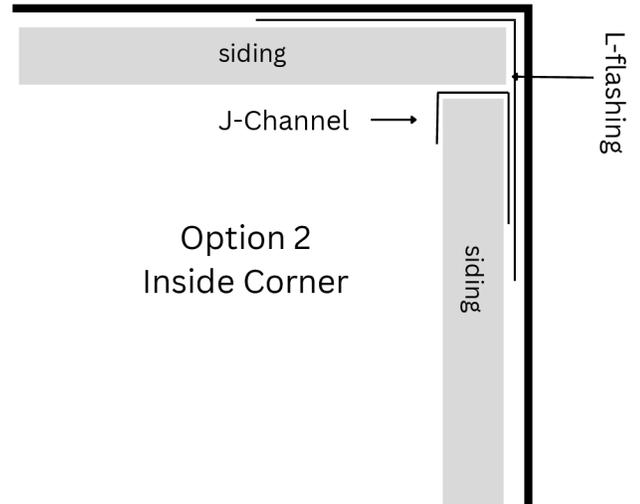
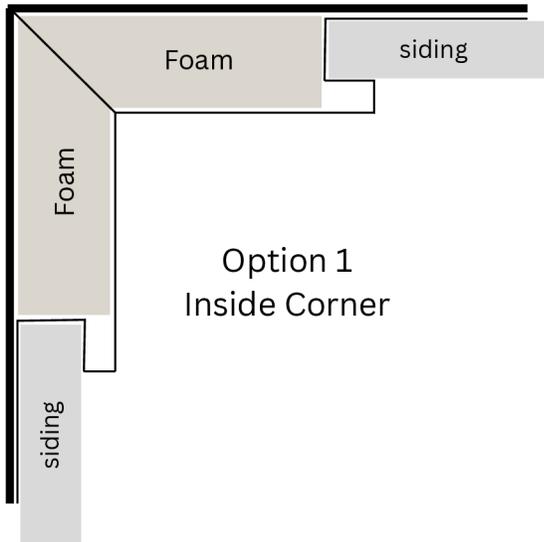
2. Installing Corners, J-Channel:

2.1 Assemble outside corner before installing, Install all corners minimum 1" over foundation.

Inside Corner

Option 1: Install 2 part inside corner 6.25"x2"

Option 2: Install Custom L-flashing on inside corner followed by siding on one wall then J-Channel against siding



INSTALLATION INSTRUCTIONS

SIDING OR ACCENT WALL APPLICATION.....

3. Window Trim Detail:

3.1 Install J-channel or window trim around windows and doors to receive siding:

- WINDOWS -DOORS

- Top

When using window trim install short piece of starter or J-channel or etc. on either end of window not protruding out past edge of window, to slide window trim edge behind it to hold trim against window or door.

When Using J-channel install after sides have been installed cut into either corner of J-channel creating a tab that will be bend into side J-channel for effective water shedding.

- SIDES

When Installing window trim install short piece of starter, J-channel or similar only at bottom corner of window.

When installing J-channel install after bottom has been installed cut into both corners creating a tab that will be bend into bottom J trim.

Cut into both top corners 3/4" taking out notch to receive tab from top J-channel piece.

- BOTTOM

When using window trim install bottom piece last sliding up behind and into side pieces do not cut on a full 45-degree angle only slightly at top cut a 3/4" notch into siding channel part on inner most surface of trim, take out complete notch.

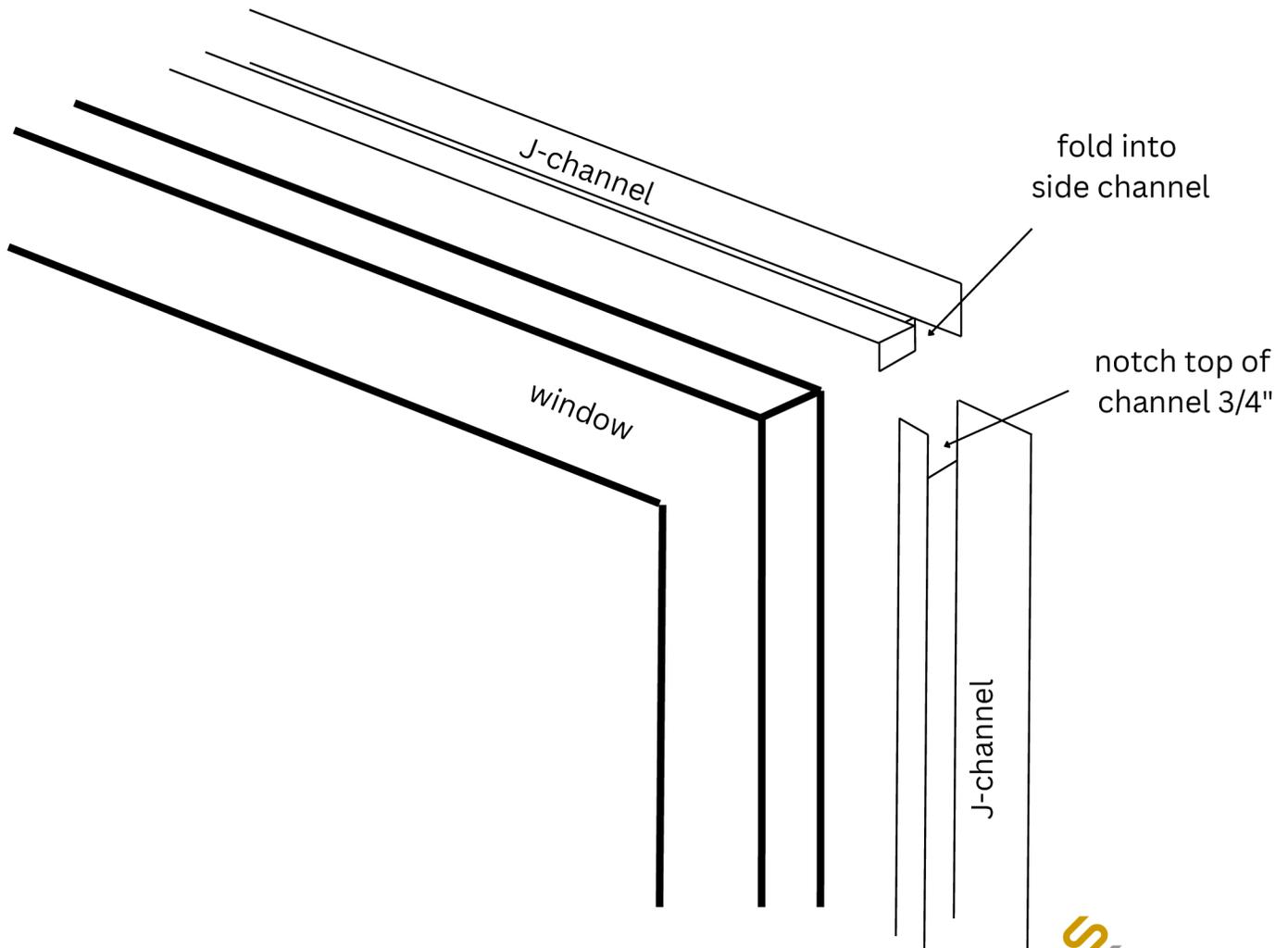
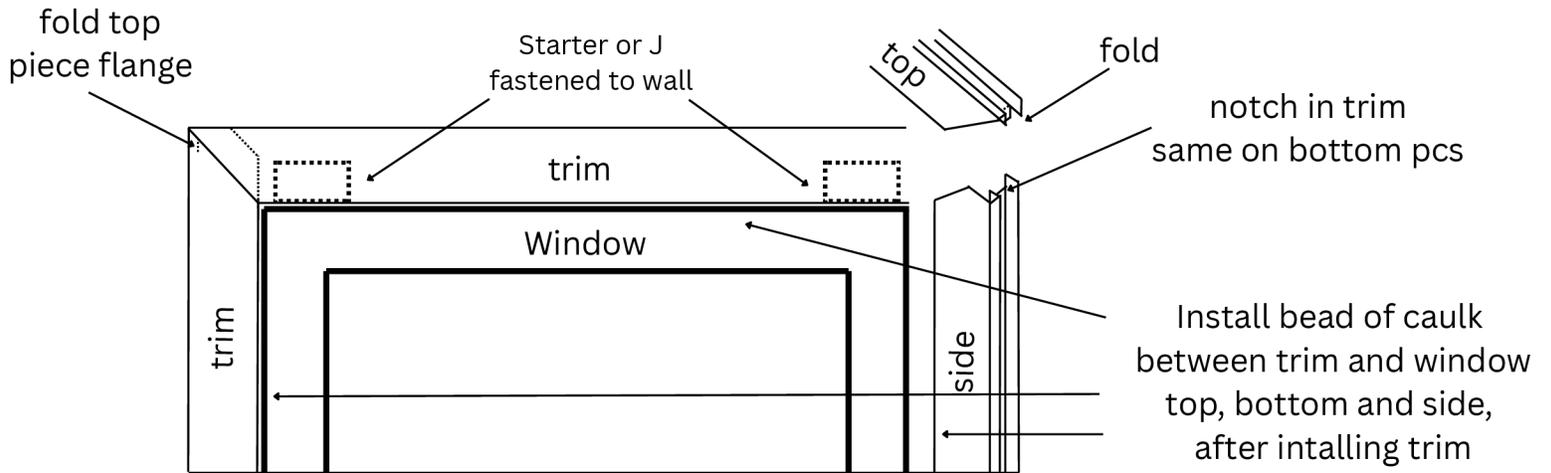
When using J-channel install first cutting a 3/4" notch on both corners removing notch to receive tab from side trim. Cut underneath lap square whether miter cutting or square cut. Cut all J's 1.5" longer than window to allow to overlap, top, side and bottom pieces.



INSTALLATION INSTRUCTIONS

SIDING OR ACCENT WALL APPLICATION.....

3. Window Trim Detail



INSTALLATION INSTRUCTIONS

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4. Use the following guideline for all steps of installing siding:

Leave room for expansion and contraction, DO NOT fasten tight to wall or ceiling when using for soffit. Leave a gap of no less than 1/32" between nail head and metal nailing flange.

Fasteners should be centered in middle of nailing flange slots.

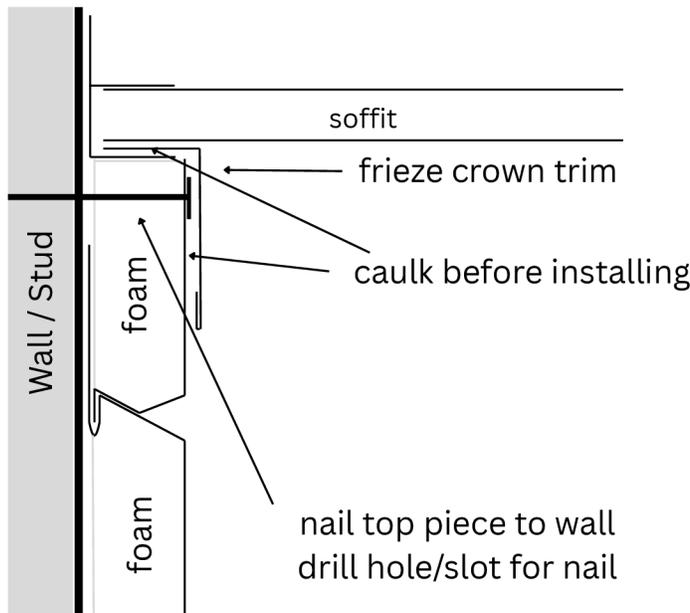
Fasteners must be driven straight in, perpendicular to substrate, not on an angle.

Fasteners should be spaced a minimum of 16" apart on center, fasteners should not be driven closer than 6" from the end of the plank as this may distort the product.

Use 1 1/2" galvanized nail /screw to fastened siding and trim, siding should be fastened at least 3/4" into the stud for proper holding strength.

Overlapping should be a minimum of 1/4" , overlaps should not be closer than 12" apart, Overlapping (stopping or starting) pieces should not be shorter than 16". This is for soffit or siding (vertical and horizontal). When using for soffit, fasteners should not be spaced a greater distance apart than 24".

When installing top row a frieze crown trim should be installed being caulked into the channel being used for soffit material using Sashco LEXEL clear caulk.





*Congratulations on your successful installation.
Enjoy your new Product.*

Contact Us!

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